

AD-A064 343

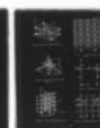
CLARKSON COLL OF TECHNOLOGY POTSDAM N Y DEPT OF MECH--ETC F/6 13/13  
A NEW OPTIMALITY CRITERION METHOD FOR LARGE SCALE STRUCTURES.(U)  
JAN 79 M R KHAN, K D WILLMERT, W A THORNTON N00014-76-C-0064

UNCLASSIFIED

MIF-048

NL

1 OF 1  
AD  
A 064 343



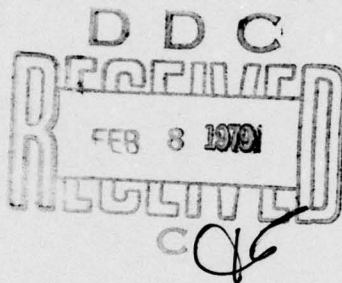
END  
DATE  
FILMED  
4-79  
DDC



✓  
**ADA064343**

**DDC FILE COPY**

~~SECRET~~ 12  
**A NEW OPTIMALITY CRITERION  
METHOD FOR LARGE  
SCALE STRUCTURES**



**M. R. Khan  
K. D. Willmert  
W. A. Thornton**

**Department of  
Mechanical and Industrial Engineering  
Clarkson College  
Potsdam, N.Y.**

**Office of Naval Research  
Contract No. N00014-76-C-0064**

**Report No. MIE-048  
January 1979**

This document has been approved  
for public release and sale; its  
distribution is unlimited.



**79 02 07 017**

REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER <b>14</b> MIE-048	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) A New Optimality Criterion Method For Large Scale Structures.	5. TYPE OF REPORT & PERIOD COVERED Technical Repts. October 1977 - April 1978	
6. AUTHOR(s) M. R. Khan, K. D. Willmert W. A. Thornton	7. PERFORMING ORG. REPORT NUMBER	
8. PERFORMING ORGANIZATION NAME AND ADDRESS Clarkson College of Technology Potsdam, New York 13676	9. CONTRACT OR GRANT NUMBER(s) N00014-76-C-0064	
10. CONTROLLING OFFICE NAME AND ADDRESS Office of Naval Research Room 303 Federal Building Rochester, New York 14614	11. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS NR 064-548	
12. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office) Office of Naval Research Structural Mechanics Department of the Navy Arlington, Virginia 22217	13. REPORT DATE 11 January 1979	
14. DISTRIBUTION STATEMENT (of this Report) This document has been approved for public release and sale; distribution unlimited.	15. NUMBER OF PAGES 12	
15. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)	16. SECURITY CLASS. (of this report) Unclassified	
16. SUPPLEMENTARY NOTES Paper presented at the AIAA/ASME 19th Structures, Structural Dynamics and Materials Conference, Bethesda, Md., April 3-5, 1978. Copied with permission of AIAA.	17. DECLASSIFICATION/DOWNGRADING SCHEDULE	
18. KEY WORDS (Continue on reverse side if necessary and identify by block number) Optimization, Structural Design, Optimality Criterion, Large Structures  79 02 07 017		
19. ABSTRACT (Continue on reverse side if necessary and identify by block number) An optimality criterion method, which exploits the concept of one most critical constraint, is reported. The method eliminates the need to calculate a large set of Lagrange multipliers for the active constraints, and also eliminates the need for a decision as to whether or not a particular constraint should be considered active. The method can treat multiple load conditions and stress and displacement constraints. Application of the method to a number of truss and frame structures demonstrates the efficiency and accuracy of the method.		

DD FORM 1 JAN 73 1473

EDITION OF 1 NOV 65 IS OBSOLETE  
S/N 0102-LF-014-6601Unclassified  
SECURITY CLASSIFICATION OF THIS PAGE (When Data Entered)

409 132

JAB



# A NEW OPTIMALITY CRITERION METHOD FOR LARGE SCALE STRUCTURES\*

M.R. Khan\*, K.D. Willmert\*\*, and W.A. Thornton\*\*\*  
Clarkson College of Technology  
Potsdam, New York

ACCESSION FOR	NTIS	DDC	UNANNOUNCED	JUSTIFICATION	BY	DISTRIBUTION/AVAILABILITY CODES	SP. CH.

## Abstract

An optimality criterion method, which exploits the concept of one most critical constraint, is reported. The method eliminates the need to calculate a large set of Lagrange multipliers for the active constraints, and also eliminates the need for a decision as to whether or not a particular constraint should be considered active. The method can treat multiple load conditions and stress and displacement constraints. Application of the method to a number of truss and frame structures demonstrates the efficiency and accuracy of the method.

## I. Introduction

The problem of structural optimization has become of great interest to many researchers during the past few years. The goal of this recent work has been primarily to obtain a minimum weight structure subject to various constraints in minimal computational time and with minimal computer storage. The efficiency of earlier painfully slow mathematical programming techniques for large structural problems has been improved considerably by Schmit, Farshi, and Miura<sup>1,2,3</sup>, Venkayya, Gellatly, Berke, Knot, Gorzyski and Thornton<sup>4,5,6,7</sup> have developed physical optimality criterion techniques to efficiently design large scale structures. Also, Dobbs and Nelson, and Rizzi<sup>8,9</sup> have recently used mathematical optimality criterion methods based on the Kuhn-Tucker conditions to obtain minimum weight designs efficiently. Khan, Thornton and Willmert<sup>10</sup> applied efficient physical optimality criterion techniques to simple structures and complex high speed mechanisms.

The development of the method presented here was motivated by a desire to extend to problems with multiple constraints of different types (ie, stress and displacement constraints) the simplicity inherent in physical optimality criterion methods developed for single constraints of each type. For instance, the stress ratio method has over the years demonstrated a remarkable ability to efficiently produce minimum weight designs or near minimum weight designs for a great variety of multiloaded structures under stress constraints. Likewise, physical optimality criterion methods for displacement constraints, have been derived and applied with success.

Each of these independent physical optimality criterion methods gives rise to a simple recursion

formula for redesign. If there is only one type of constraint (ie, either stress or displacement or buckling), the redesign process requires only an analysis of the structure and an application of the appropriate recursion formula. There is no requirement, in addition to an analysis of the structure, to solve, (a) a set of linear algebraic equations for a set of Lagrange multipliers (as in Ref. 8), or (b) to solve a linear program based on a linearization of an assumed set of active and potentially active constraints (as in Ref. 1), or (c) to solve a nonlinear programming problem (Ref. 3) in the active and potentially active constraints, in order to obtain a new design.

In this paper, recursion formulas for stress and displacement constraints, which result from the Kuhn-Tucker necessary conditions for each type of constraint, are incorporated into a design algorithm which exploits the concept of a single most critical displacement constraint. The algorithm requires only one analysis of the structure per design cycle. Redesign of each member is achieved by means of one of two recursion formulas. No sets of Lagrange multipliers need be calculated, no subsidiary LP or NLP must be solved, no decision as to active or potentially active constraints must be made, and no move limits need be used. The method is applicable to two and three dimensional trusses and two dimensional frames, of fixed geometry, under multiple load conditions and stress and displacement constraints.

## II. Theory

The design problem to be solved here can be stated as: find the vector of design variables  $A = (A_1, A_2, \dots, A_N)$  such that the volume of the structure

$$V = \sum_{i=1}^N A_i l_i \rightarrow \text{minimum} \quad (1)$$

while

$$\begin{aligned} \sigma_{ik} &\leq \bar{\sigma}_i & i &= 1, \dots, N \\ & & k &= 1, \dots, K \\ u_{jk} &\leq \bar{u}_j & j &= 1, \dots, J \end{aligned} \quad (2)$$

where  $A_i$  and  $l_i$  are the cross-sectional area and length of the  $i$ th member,  $N$  is the number of members,  $\sigma_{ik}$  is the stress in the  $i$ th member in the  $k$ th load condition,  $K$  is the number of load conditions, and  $\bar{\sigma}_i$  is the limiting stress in the  $i$ th member. Also,  $u_{jk}$  is the displacement in  $j$ th constrained degree of freedom,  $\bar{u}_j$  is the limiting value of the displacement in the  $j$ th constrained degree of freedom, and  $J$  is the number of displacement constrained degrees of freedom.

\*This research was supported in part by ONR under Research Grant No. N00014-76-C-0064.

\*Instructor, Civil and Environmental Engineering.

\*\*Associate Professor, Mechanical and Industrial Engineering.

\*\*\*Associate Professor, Civil and Environmental Engineering, Member AIAA.

### Stress Constraints

Considering stress constraints alone, the Kuhn-Tucker conditions for the design problem of eqs. (1) and (2) results in the well known stress ratio formula for redesign (see Ref. 10 for example)

$$\{A_i\}_{v+1} = \left( \frac{\max_k |\sigma_{ik}|}{\bar{\sigma}_i} \right) A_i \}_v \quad (3)$$

where  $v$  is the iteration counter. If design variable linking is used to form groups of design variables, where members of one group are the same size, eq. (3) is applied to each member of a group, and the largest  $A_i$  from eq. (3) is taken as the size for all members of the group.

### Displacement Constraints

Considering displacement constraints alone, the Lagrangian for the design problem of eqs. (1) and (2) is

$$L = V + \sum_{j=1}^J \sum_{k=1}^K \lambda_{jk} (u_{jk} - \bar{u}_j) \quad (4)$$

and the Kuhn-Tucker necessary conditions for a minimum are

$$\frac{\partial V}{\partial A_i} + \sum_{j=1}^J \sum_{k=1}^K \lambda_{jk} \frac{\partial u_{jk}}{\partial A_i} = 0 \quad i=1, \dots, N \quad (5)$$

$$u_{jk} - \bar{u}_j \leq 0 \text{ or } \lambda_{jk} \geq 0 \quad j=1, \dots, J \\ k=1, \dots, K$$

Suppose now that the  $p$ th constrained displacement in the  $q$ th load condition is exactly active, and the other constrained displacements are not. Then eq. (5) becomes

$$\frac{\partial V}{\partial A_i} + \lambda_{pq} \frac{\partial u_{pq}}{\partial A_i} = 0 \quad i=1, \dots, N \quad (6)$$

$$u_{pq} - \bar{u}_p = 0, \quad \lambda_{pq} > 0$$

By means of the unit load theorem of structural analysis, the derivative in the first of eqs. (6) can be written (Ref. 11)

$$\frac{\partial u_{pq}}{\partial A_i} = - \frac{x_i^T K_i x_i}{A_i} \quad (7)$$

where  $K_i$  is the stiffness matrix of the  $i$ th member,  $x_i$  is the displacement vector for the  $i$ th member due to the  $q$ th load condition, and  $\tilde{x}_i$  is the displacement vector for the  $i$ th member due to a unit load applied at the location and in the direction of the  $p$ th constrained degree of freedom. Substituting eqs. (1) and (7) into (6) gives:

$$A_i \cdot 1_i - \lambda_{pq} x_i^T K_i x_i = 0 \quad i=1, \dots, N \quad (8)$$

and summing eq. (8) over all members results in

$$\lambda_{pq} = \frac{V}{u_{pq}} = \frac{V}{\bar{u}_p} \quad (9)$$

Combining eqs. (8) and (9), results in

$$1 = \left( \frac{V}{u_p} \right) \left( \frac{x_i^T K_i x_i}{A_i \cdot 1_i} \right) \quad (10)$$

which is the optimality criterion which must be satisfied at the optimum design. From eq. (10) the following recursive formula results

$$\{A_i\}_{v+1} = \left\{ \left[ \left( \frac{V}{u_p} \right) \left( \frac{x_i^T K_i x_i}{A_i \cdot 1_i} \right) \right]^\eta A_i \right\}_v \quad (11)$$

If design variable linking is used and  $n$  members are to have the same design variable  $A_i$ , eq. (11) is written as

$$\{A_i\}_{v+1} = \left\{ \left[ \left( \frac{V}{u_p} \right) \left( \frac{\sum_{j=1}^n x_j^T K_j x_j}{A_i \sum_{j=1}^n 1_j} \right) \right]^\eta A_i \right\}_v \quad (12)$$

where the summation over  $j$  in eq. (12) is over those members which have common design variable  $A_i$ .

In eqs. (11) and (12),  $\eta$  is a relaxation parameter which is used to control the rate of convergence and stability of the method. It is the only arbitrary parameter involved in the algorithm. Values between 0.001 and 0.2 have been found to be appropriate.

The derivation presented above is incorporated into the design algorithm of the next section. Its use is justified for multi-displacement constrained problems because of the selection of the most active (or most violated) constraint. In this method, as well as most currently available techniques, there is normally only one most active constraint at any iteration. There may be many constraints which are nearly active--this of course is especially true at the optimal design, but only one which is most active. The true optimal design may be one having several active constraints, but this is almost never exactly obtained. This characteristic is further enhanced by the fact that finite arithmetic is used, so round-off eliminates additional equalities. In the special case where two or more displacement constraints are exactly equal because of symmetry or other structural limitations, these exactly equal displacements are treated as one constraint. In the method presented here, this most active (or most violated) constraint in some load condition is considered to be the only active constraint; all other displacement constraints are considered inactive.

The recursion relations of eqs. (11) and (12) have been applied to several displacement constrained problems, but practical problems will be those with both stress and displacement constraints. Thus, the stress recursion formula of eq. (3) has been combined with the displacement recursion formulas of eqs. (11) and (12) and an important scaling procedure to produce a design procedure which is applicable to stress and displacement constrained trusses and frames under multiple load conditions.

### III. Design Algorithm

1. Choose any uniform design  $A_i$ ,  $i=1,2,\dots,N$ . Choose a value of the relaxation parameter ( $\eta$ ). [Say 0.15 to 0.08]
2. Analyze the design for each load condition.
3. Check displacements in each load condition at those nodes where displacement limitations are imposed and determine the node and direction for which the calculated displacement most closely approaches (or exceeds) the allowable displacement. This is the most critical displacement ( $u_{pq}$ ).
4. Knowing the magnitude of the most critical displacement ( $u_{pq}$ ) from step 3 and the value of the allowable displacement ( $\bar{u}_p$ ), scale the chosen design so that the most critical displacement becomes active. All other displacement constraints will then be inactive. Let the scaled design be denoted by  $A'_i$ , where

$$A'_i = \frac{|u_{pq}|}{|\bar{u}_p|} A_i \quad i=1,2,\dots,N \quad (13)$$

If the structure was analyzed with the scaled design then displacement vectors calculated at step 2 would have been

$$x'_i = \frac{|\bar{u}_p|}{|u_{pq}|} x_i \quad i=1,2,\dots,N \quad (14)$$

and stiffness matrix from the scaled design would be:

$$K' = \frac{|u_{pq}|}{|\bar{u}_p|} K \quad (15)$$

5. From the scaled displacement vectors ( $x'_i$ ) and design  $A'_i$ , compute the maximum stress,  $\max_k |\sigma_{ik}|$  in each member  $i$ . Also, determine the stress response ratio for each member and let the most critical response ratio be obtained for the  $n$ th member. This is denoted by  $R_n$ . If  $R_n > 1$  compute  $V_1 = R_n \left( \sum_{i=1}^N A'_i l_i \right)$ , or if  $R_n \leq 1$  compute  $V_1 = \sum_{i=1}^N A'_i l_i$ .
6. Using the scaled design, apply a unit load only at the node and in the direction of the active displacement constraint. Let the set of resulting nodal displacements be denoted by  $\tilde{x}_i$ . Note that this is the only unit load that needs to be applied, and that the structural stiffness matrix inverted at step 2 is used here as scaled in step 4 to compute  $\tilde{x}_i$ .
7. From eq. (7) compute

$$\frac{\partial u_{pq}}{\partial A'_i} = - \frac{x_i^T K' \tilde{x}_i}{A'_i} \quad (16)$$

Also, the Lagrange multiplier associated with the critical displacement is computed from eq. (9) as:

$$\lambda_{pq} = \frac{\sum_{i=1}^N A'_i l_i}{\bar{u}_p} \quad (17)$$

8. Group the members as follows:

i. If  $\partial u_{pq} / \partial A'_i \leq 0$  or  $\sigma_i \geq \bar{\sigma}_i$ , member  $i$  belongs to group  $G_1$

ii. Otherwise, member  $i$  belongs to Group  $G_2$

Note that either group could be empty and a particular member would belong to only one group at a time.

9. Use the stress ratio formula, eq. (3) to resize the elements of  $G_1$ , as:

$$[A_i]_{v+1} = \left[ \left( \frac{\max_k |\sigma_{ik}|}{\bar{\sigma}_i} \right) A'_i \right]_v$$

10. Resize the elements of  $G_2$  using eq. (11) (or eq. 12), as

$$[A_i]_{v+1} = \left\{ \left[ \lambda_{pq} \frac{(\partial u_{pq} / \partial A'_i)}{l_i} \right]^\eta [A'_i] \right\} \quad (18)$$

11. Scale the design and compute the new critical response ratio  $R'_n$  and new  $V'_1$  using steps 2 through 5. If the quantity  $|(V_1 - V'_1)/V'_1|$  is less than  $\epsilon$  (a small number ranging between 0.001 to 0.010), then go to step 12; otherwise check the following

(a) If  $V'_1 < V_1$  continue with step 6 with the old value of  $\eta$ .

(b) If  $V'_1 > V_1$ ,  $R_n < 1$ , and  $R'_n > 1$ , the designer may stop at this point and the design of the previous iteration would be very close to the optimum design. Otherwise  $\eta$  is reduced to one third or one quarter of the starting value and the process is continued with step 6.

12. If the converged design of step 5 is completely displacement dominated then  $R'_n$  would be less than 1 and this design is the optimum design. If the converged design of step 5 is completely stress dominated, that is, all members are in  $G_1$  and hence overstressed, simply scale the design (multiplying all the design variables with  $R'_n$ ) so that no stress constraint is violated to achieve the optimum design. If the converged design has some member overstressed while others not, then following situations may occur:

(a) If  $V'_1 < V_1$  and  $(R'_n - 1) \leq 0.05$ , scale the design of the previous iteration by multiplying all the design variables with  $R_n$  and this is then taken to be optimum design.



- (b) If  $V_1' < V_1$  and  $(R_1' - 1) < 0.05$ , scale the design of the current iteration by multiplying all the design variables by  $R_1'$  and this is then taken to be the optimum design.
- (c) If  $(R_1' - 1) > 0.05$  reduce the value of  $\eta$  to half or one third of the starting value and go back to step 6 and repeat the process.

#### Choice of Relaxation Parameter ( $\eta$ )

This is the only arbitrary parameter in the design procedure. It controls the stability and convergence of this method. Experience indicates that a value of  $\eta$  between 0.001 to 0.2 results in optimum designs being obtained without difficulty. It is important to note that selecting the value from this range does not affect the optimum design. The same design will be obtained using any value of  $\eta$  between 0.001 and 0.2, but it will be located in fewer iterations with the larger values. One difficulty with the larger values of  $\eta$  is that the technique brings the design close to the optimum in a very few analyses, but oscillations will occur very close to the optimum. This is easily detected when, at a particular iteration, the scaled design weighs more than the previous design. When this occurs,  $\eta$  is reduced and the procedure is stabilized.

#### IV. Results

In this section, results for six classical truss examples and two frame examples are presented. These are intended to show the efficiency and accuracy of the design algorithm of Section III.

##### 1. Ten Bar Truss

This is a cantilever truss which has been studied by many researchers (Ref. 1,2,4,5,8,9). It is shown in Fig. 1. The material is aluminum of specific weight  $\rho = 0.1 \text{ lb/in}^3$  and modulus of elasticity  $E = 10 \times 10^6 \text{ psi}$ . Displacement limits of  $\pm 2.0$  inches are imposed on all nodes in both directions, and the limiting value of stress in each member is  $\pm 25,000 \text{ psi}$ . No design variable linking is used so there are 10 independent design variables. Two cases are considered. Case 1 has  $P_1 = 100 \text{ K}$ ,  $P_2 = 0$ , and case 2 has  $P_1 = 150 \text{ K}$ ,  $P_2 = 50 \text{ K}$ . A single loading condition is considered in each case. A lower limit on member size of  $0.1 \text{ in}^2$  is enforced.

The final design for case 1 is given in Table 1a. In this case the problem was started with a uniform design with each cross-sectional area equal to  $100 \text{ in}^2$ . A starting value of  $\eta = 0.2$  was chosen and was automatically changed to 0.05 as the design came close to the optimum. At iteration 15 a weight of 5085 lbs was obtained and the design was similar to one previously reported by other researchers. However, the algorithm did not stop automatically until iteration 18 at which point the weight dropped to 5067 lbs, the displacement of node 1 in the y-direction was  $-2.0$  inch, the displacement of node 4 in the y-direction was  $0.4\%$  below its limiting value, and member 5 had stress  $2.71\%$  below its yield value. It is interesting to note that the final design has the lowest weight ever achieved for this problem.

The final design for case 2 is given in Table 1b. This problem was started with the same initial design and  $\eta$  value as for case 1. The design was automatically converged at iteration 9 when member 5 had its stress equal to the limiting value and the displacement of node 4 in the y-direction was  $0.3\%$  below its specified limit. The final design obtained is in good agreement with previous designs.

##### 2. Four Bar Space Truss

The structure is a four bar pyramid truss shown in Fig. 2. The material is aluminum with  $\rho = 0.1 \text{ lb/in}^3$  and  $E = 10 \times 10^6 \text{ psi}$ . Stress limits of  $\pm 25,000 \text{ psi}$  are imposed on all members. No design variable linking is used. Two cases are considered. Case 1 has a loading of  $P_x = 10 \text{ K}$ ,  $P_y = 20 \text{ K}$ , and  $P_z = -60 \text{ K}$ , and a displacement limit of  $\pm 0.3$  inch is imposed at the top joint in the z-direction. Case 2 has a loading of  $P_x = 40 \text{ K}$ ,  $P_y = 100 \text{ K}$ ,  $P_z = -30 \text{ K}$ , and displacement limits at the top joint are  $\pm 0.3$  inch in the x-direction,  $\pm 0.5$  inch in the y-direction and  $\pm 0.4$  inch in the z-direction. Results are given in Table 2. This table shows good correspondence, with previous results, of the design obtained with the new method, and its efficiency. The initial design for both cases had all members at  $100 \text{ in}^2$ . In both cases 1 and 2 member 3 had stress equal to its limiting value, while in case 1, displacement of the top node in the z-direction was  $3.8\%$  below its limit and in case 2 displacement in the y-direction was  $1.9\%$  below.

##### 3. Twenty-two Member Space Truss

This structure, which is shown in Fig. 3, has each joint connected to every other joint by a member, except that members between support joints are excluded. It was studied in Ref. 12 in the context of determining the global optimum of trusses with vanishing members.

All members are aluminum with  $E = 10 \times 10^6 \text{ psi}$  and  $\rho = 0.1 \text{ lb/in}^3$ . The 22 members are linked into 7 groups as shown in Table 3. Table 3 also gives the limiting stresses for each group of members. Displacement constraints of  $\pm 0.2$  inches at all nodes in all directions are imposed, and a minimum member size of  $0.1 \text{ in}^2$  holds if a member is not prescribed to vanish. Three load conditions, as given in Table 4, are considered in each of 3 design cases. Case 1 has all groups of members nonvanishing, case 2 has the members of group 4 set to zero, and in case 3, the members of group 3 vanish. Table 5 summarizes the results of the 3 cases obtained by the method of this paper and compares them with the results of Ref. 12. Case 1 is the global optimum for this truss. The present method achieves a design with weight within  $1\%$  of the global minimum weight in 5 analyses. Cases 2 and 3 converge to designs very close to the results of Ref. 12 in just 6 analyses.

The initial design for all 3 cases was uniform with all members at  $10 \text{ in}^2$ . The starting values of parameter  $\eta$  for the three different cases were arbitrarily chosen to be 0.2, 0.125 and 0.1 respectively. These changed to one quarter of their starting values at the end of optimization process. Also, the design process was studied by starting all 3 cases with the same value of  $\eta$ .



The final designs obtained were the same as those presented in Table 3.

#### 4. Twenty-five Bar Transmission Tower Truss

This much studied truss (Refs. 1,2,4,5,8,9) is shown in Fig. 4. The material of all members is again aluminum with  $E = 10 \times 10^6$  psi and  $\rho = 0.1$  lb/in<sup>3</sup>. Design variable linking is used to reduce the number of independent design variables from 25 to 8. Table 6 gives the members of each design variable group. (This problem was solved using both 25 and 8 independent design variables, with insignificant differences in CPU time. The results for the 8 design variable case are presented here for purposes of comparison with previous results.) The stress limits for each group of members are also given in Table 6. Displacement limits of  $\pm 0.35$  inch are imposed on every node in every direction. Two load conditions are considered. These are given in Table 7. Table 8 gives the final design obtained and compares this with previously obtained designs. The comparison indicates that the method of this paper gave a design similar to those previously obtained, but with a weight about 2% higher. The problem was started with  $\eta$  equal to 0.1 and all members at 100 in<sup>2</sup>. The design automatically converged at 9 iterations with horizontal displacements at the joints 1 and 2 equal to their limiting values. The final design is completely displacement dominated.

#### 5. Seventy-two Member Space Truss

This structure, shown in Fig. 5, has been studied previously in Refs. 1,2,4,5 and 6. All members are aluminum with  $E = 10 \times 10^6$  psi and  $\rho = 0.1$  lb/in<sup>3</sup>. Stress limits of  $\pm 25,000$  psi are imposed on all members. Displacement limits of  $\pm 0.25$  inch in the x and y directions are imposed on the 4 top nodes. A lower limit of 0.1 in<sup>2</sup> is imposed on all members. Design variable linking is used. Members are placed in 16 groups as shown in Table 9. Thus, there are 16 independent design variables. Two load conditions are considered. These are given in Table 10. Table 11 gives the final designs obtained for two initial values of  $\eta$ , and compares these with previous results. The design procedure was started with all members equal to 100 in<sup>2</sup>. Starting with  $\eta = 0.15$ , it was noted that at iteration 8 a weight of 394 lbs was achieved but the procedure continued until iteration 10 when it was automatically stopped with a weight of 388 lbs. At the optimum, in the second load condition the first four members had their stress equal to their limiting values while the displacements of node 1 in the x and y directions were 2.1% below their specified limits.

#### 6. Two Hundred Member Planar Truss

This structure, previously studied in Ref. 13, is shown in Fig. 6. All members are steel with  $E = 30 \times 10^6$  psi and  $\rho = 0.283$  lb/in<sup>3</sup>. A stress limit of  $\pm 10,000$  psi is imposed on all members, and displacement limits of  $\pm 0.5$  inch are imposed on all nodes in both directions. The structure is symmetric about the vertical centerline. This reduces the number of independent design variables to 105. Three load conditions are considered:

1. 1 K in positive y direction at all nodes on line AB;

2. 10 K in negative z direction at all nodes on lines AB, CD, EF, GH, and IJ;

3. load conditions 1 and 2 acting together.

The final design obtained is given in Table 12. The final weight of 32,996 lbs obtained with 8 analyses and 34.35 minutes of CPU time on an IBM 360/65 compares favorably with the weight of 31,020 lbs obtained in 90 minutes of CPU time on an IBM-7094-II-7044-DCS. Comparing the design obtained by the present method with that obtained by Ref. 13 indicates that they are somewhat different. Results of several solutions obtained by the method of this paper indicate that the region of the optimum is flat, i.e., designs of significantly varying member sizes are possible for essentially the same weight.

Both designs of Table 12 have one displacement constraint active at the optimum. This is the displacement at node I in the z-direction.

#### 7. Three Member Frame

The structure is shown in Fig. 7. It is a three member rigid frame. Each member is treated by one finite element. Axial, shear, and bending moment, are included in the formulation, resulting in 6 degrees of freedom per element and 3 degrees of freedom per joint. The material is steel with  $E = 30 \times 10^6$  psi and  $\rho = 0.283$  lb/in<sup>3</sup>. The design variable for each member is the cross-sectional area A. The section modulus S and moment of inertia I are related to area as  $S = 9A$  and  $I = 75A$ . These relationships were chosen to give sections representative of available wide flange shapes while maintaining the linearity among A, S, and I. The stress limits for all members are  $\pm 24,000$  psi. One load condition, as shown in Fig. 7, is imposed. Three cases are considered. Cases 1 and 2 include the above stress limits and the following displacement constraints; case 1 has the displacements of joints 2 and 3 limited to  $\pm 0.2$  inch in the x and y directions and case 2 has the same displacements limited to  $\pm 0.07$  inch. For case 3, the stress limits are ignored and only displacement constraints of  $\pm 0.2$  inches at joints 2 and 3 in both directions are considered. Table 13 gives the results of these 3 cases and compares them to previously obtained results. It can be seen that excellent agreement has been obtained at a fraction of the CPU time required for these previous results.

Initial designs for Briggs (Ref. 14) and SUMT were uniform at 75 in<sup>2</sup>, and those for the method of this paper uniform at 100 in<sup>2</sup>. The  $\eta$  values of Table 13 were constant during the design process.

#### 8. Twenty-five Member Frame

The structure is shown in Fig. 8. Members are defined as in Example 7. One load condition is considered as shown in Fig. 8, and one finite element is used per member. All members are 100 inches in length except the diagonal members which are 141.4 inches long. Stress limits are  $\pm 24,000$  psi for all members. Two cases are considered. Case 1 has the above stress limits and displacement limits of  $\pm 3.0$  inches at joints 1, 2, 3, 4, 5, and 6 in both directions. Case 2 has the above stress limits and displacement limits of

$\pm 0.05$  inch at joints 1, 2, 3, 4, 5 and 6 in both directions. The minimum member size is 5 in<sup>2</sup>. Results are shown in Table 14. Both cases were started with all members equal to 100 in<sup>2</sup>. Case 1 is compared with results from Ref. 14 with excellent agreement in the designs. The method of this paper can be seen to produce the optimal design with a drastic reduction in the CPU time required for the method of Ref. 14. The design for case 1 is fully stressed at the optimum and the displacement limits are inactive. The case 2 design is displacement constrained, with no active stress constraints. No previous results were available for comparison.

The  $\eta$  values given in Table 14 did not change during the design process.

#### IV. Conclusions

A new design algorithm has been developed for stress and displacement constrained trusses and frames under multiple loadings. By means of an extensive set of test problems, the method has been shown to be both accurate and efficient. In all problems studied, known results were reproduced very closely with the number of structural analyses required in the iterative process approximately the same as the number required by the current most efficient methods. When it is considered that the computational effort required per iteration for the method of this paper is considerably less than that required for all other current methods, and also that the core storage required is essentially only that required for the analysis capability, the present method can be seen to be very simple as well as being highly efficient.

#### References

1. Schmit, L.A. and Farshi, B., "Some Approximation Concepts for Structural Synthesis," AIAA Journal, Vol. 12, No. 5, 1974, pp. 692-699.
2. Schmit, L.A. and Miura, H., "Approximation Concepts for Efficient Structural Synthesis," NASA CR-2552, 1976.
3. Schmit, L.A. and Miura, H., "An Advanced Structural Analysis/Synthesis Capability-Access 2," paper presented at the 17th AIAA/ASME Structures, Structural Dynamics, and Materials Conference, King of Prussia, PA, May 5-7, 1976.
4. Venkayya, V.B., "Design of Optimum Structures," Journal of Computers and Structures, Vol. 1, No. 1-2, 1971, pp. 265-309.
5. Gellatly, R.A. and Berke, L., "Optimal Structural Design," AFFDL-TR-70-165, 1971.
6. Berke, L. and Knot, N.S., "Use of Optimality Criteria Methods for Large Scale Systems," AGARD Lecture Series No. 70 on Structural Optimization, AGARD-LS-70, 1974, pp. 1-29.
7. Gorzyski, J.W. and Thornton, W.A., "Variable Energy Ratio Method for Structural Design," Journal of the Structural Division, ASCE, Vol. 101, No. ST4, 1975, pp. 975-990.

8. Dobbs, M.W. and Nelson, R.B., "Application of Optimality Criteria to Automated Structural Design," AIAA Journal, Vol. 14, No. 10, 1976, pp. 1436-1443.
9. Rizzi, P., "Optimization of Multiconstrained Structures Based on Optimality Criteria," Paper presented at the AIAA/ASME/SAE 17th Structures, Structural Dynamics, and Materials Conference, King of Prussia, PA., May 1976.
10. Khan, M.R., Thornton, W.A. and Willmert, K.D., "Optimality Criterion Techniques Applied to Mechanical Design," ASME Paper No. 77-DET-41, presented at the 4th ASME Design Automation Conference, Chicago, Sept. 26-28, 1977. (To appear in the ASME Journal of Design.)
11. Kiusalaas, J., "Minimum Weight Design of Structures via Optimality Criteria," NASA TN D-7115, 1972.
12. Sheu, C.Y. and Schmit, L.A., "Minimum Weight Design of Elastic Redundant Trusses under Multiple Static Load Conditions," AIAA Journal, Vol. 10, No. 2, Feb. 1972, pp. 155-162.
13. Venkayya, V.B., et al, "Energy Distribution In An Optimum Structural Design," AFFDL-TR-68-156, March 1969.
14. Briggs, W.J., "Optimum Design of Frames Using Linear Programming Techniques," thesis presented to Clarkson College of Technology in partial fulfillment of the requirements for the degree of Master of Science, May 1976.

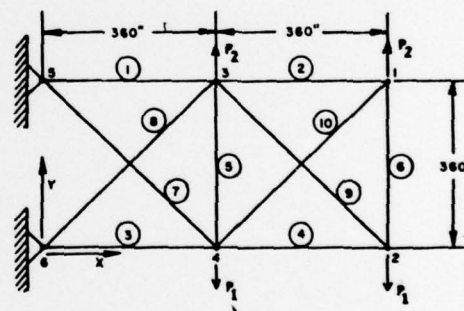


Figure 1. Ten Bar Truss

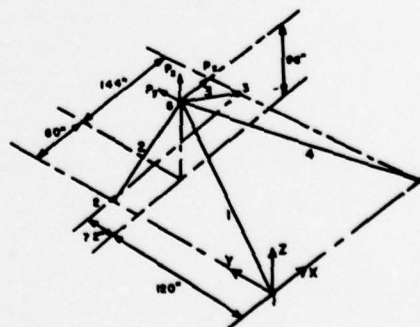


Figure 2. Four Bar Space Truss

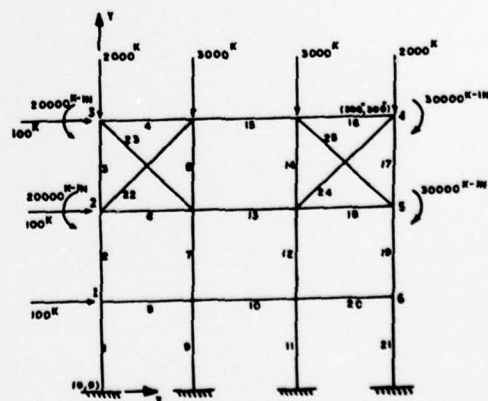
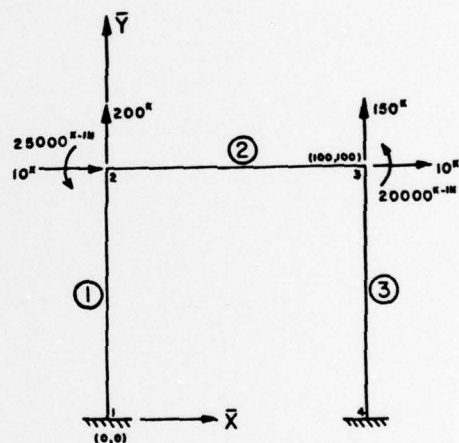
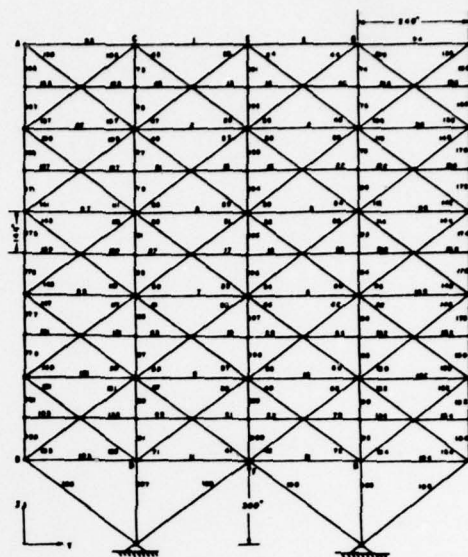
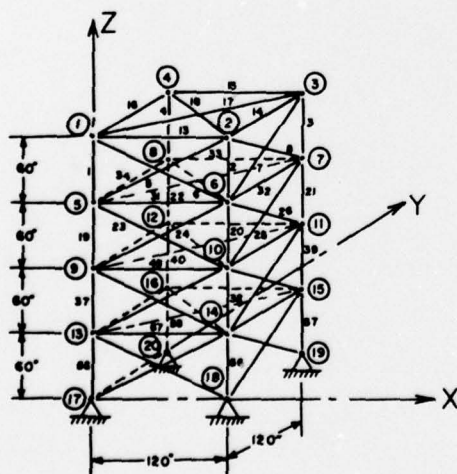
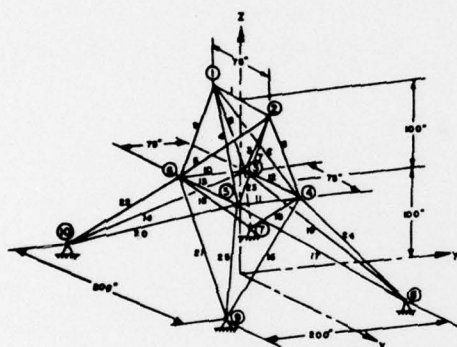
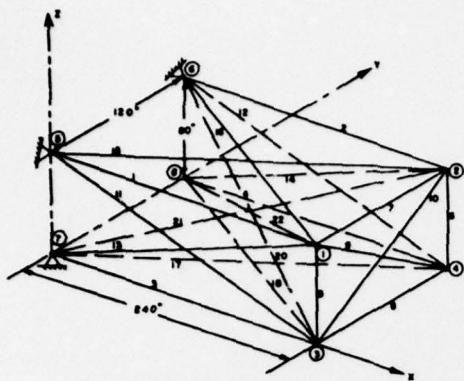




Table 1a. Comparison of Final Designs for Ten Bar Truss, Case 1

Member No.	Final Cross-Sectional Areas (in <sup>2</sup> )							
	Schmit & Miura		Schmit & Farshi Ref.1	Venkayya Ref.4	Gellatly & Berke Ref.5	Dobbs & Nelson Ref.8	Rizzi Ref.9	This Paper
	NEWSUMT Ref.2	CONMIN Ref.2						
1	30.670	30.57	33.432	30.416	31.350	30.500	30.731	30.980
2	0.100	0.369	0.100	0.128	0.100	0.100	0.10	0.10
3	23.760	23.97	24.260	23.408	20.030	23.290	23.934	24.163
4	14.590	14.73	14.260	14.904	15.600	15.428	14.733	14.805
5	0.100	0.10	0.100	0.101	0.140	0.100	0.100	0.100
6	0.100	0.364	0.100	0.101	0.240	0.210	0.100	0.406
7	8.578	8.547	8.338	8.696	8.350	7.649	8.542	7.547
8	21.070	21.11	20.740	21.084	22.210	20.980	20.954	21.046
9	20.960	20.77	19.690	21.077	22.060	21.818	20.836	20.937
10	0.100	0.320	0.100	0.186	0.100	0.100	0.100	0.100
Wt(lbs)	5076.85	5107.3	5089.0	5084.9	5112.0	5080.0	5076.66	5066.98
Analyses	13	14	24	26	19	15	11	18 <sup>a</sup>

<sup>a</sup> A weight of 5085 lbs was achieved after 15 analyses

Table 1b. Comparison of Final Designs for Ten Bar Truss, Case 2

Member No.	Final Cross-Sectional Areas (in <sup>2</sup> )							
	Schmit & Miura		Schmit & Farshi Ref.1	Venkayya Ref.4	Gellatly & Berke Ref.5	Dobbs & Nelson Ref.8	Rizzi Ref.9	This Paper
	NEWSUMT Ref.2	CONMIN Ref.2						
1	23.550	23.55	24.289	25.190	-	25.813	23.533	24.716
2	0.100	0.176	0.100	0.363	-	0.100	0.100	0.100
3	25.290	25.20	23.346	25.419	-	27.233	25.291	26.541
4	14.360	14.39	13.654	14.327	-	16.653	14.374	13.219
5	0.100	0.100	0.100	0.417	-	0.100	0.100	0.108
6	1.970	1.967	1.969	3.144	-	2.024	1.9697	4.835
7	12.390	12.400	12.670	12.083	-	12.776	12.389	12.664
8	12.810	12.860	12.544	14.612	-	14.218	12.825	13.775
9	20.340	20.410	21.971	20.261	-	22.137	20.328	18.438
10	0.100	0.100	0.100	0.513	-	0.100	0.100	0.10
Wt(lbs)	4676.96	4684.11	4691.84	4895.60	-	5059.7	4676.92	4792.52
Analyses	11	10	23	13	-	12	12	9

Table 2a  
Final Designs, Four Bar Pyramid, Case 1

Member No.	Final Cross-Sectional Areas (in <sup>2</sup> )		
	Schmit & Farshi Ref.1	Venkayya Ref.4	This Paper
1	0.0	0.277	0.0
2	3.765	4.1527	3.651
3	0.769	0.746	0.769
4	2.514	2.477	2.759
Wt(lbs)	117.89	126.43	121.50
Analyses	16	37	6

Table 2b  
Final Designs, Four Bar Pyramid, Case 2

Member No.	Final Cross-Sectional Areas (in <sup>2</sup> )		
	Schmit & Farshi Ref.1	Venkayya Ref.4	This Paper
1	3.210	3.147	3.419
2	2.614	2.147	2.511
3	2.159	2.162	2.159
4	0.0	0.0	0.0
Wt(lbs)	128.53	128.561	130.625
Analyses	14	-	7

Table 3  
Member Linking Groups and Stress Limits,  
Twenty-two Member Space Truss

Design Variable Group Number	Members of Group	Lower Limiting Stress (psi)	Upper Limiting Stress (psi)
1	1,2,3,4	24,000	36,000 ↓
2	5,6	30,000	
3	7,8	28,000	
4	9,10	26,000	
5	11,12,13,14	22,000	
6	15,16,17,18	20,000	
7	19,20,21,22	18,000	

Table 4  
Load Conditions for Twenty-two  
Member Space Truss

Load Condition Number	Node	Load Components		
		P <sub>x</sub> (Kips)	P <sub>y</sub> (Kips)	P <sub>z</sub> (Kips)
1	1	-20	0	-5
	2	-20	0	-5
	3	-20	0	-30
	4	-20	0	-30
2	1	-20	-5	0
	2	-20	-50	0
	3	-20	-5	0
	4	-20	-50	0
3	1	-20	0	35
	2	-20	0	0
	3	-20	0	0
	4	-20	0	-35

Table 5. Final Design Comparison, Twenty-two Member Space Truss

Group Number	Case 1		Case 2		Case 3	
	Sheu & Schmit Ref. 12	This Paper	Sheu & Schmit Ref. 12	This Paper	Sheu & Schmit Ref. 12	This Paper
1	2.6288	2.5627	2.6101	2.5262	2.5657	2.4902
2	1.1624	1.5530	1.4234	1.9529	1.1331	1.8126
3	0.3433	0.2813	0.587	0.5475	0.0	0.0
4	0.4231	0.5124	0.0	0.0	0.6461	0.6581
5	2.7823	2.6261	2.7861	2.5900	2.6738	2.5442
6	2.1726	2.1314	2.0891	2.2178	2.1768	2.2419
7	1.9523	2.2128	2.0935	2.2630	2.1613	2.2799
Wt(lbs)	1024.80	1034.74	1028.07	1040.51	1029.35	1040.47
Analyses	-a	5	-a	6	-a	6

<sup>a</sup>Not Applicable

Table 6  
Member Linking Groups and Stress Limits,  
Twenty-five Member Transmission Tower Truss

Design Variable Group Number	Members of Group	Lower Limiting Stress (lbs/in <sup>2</sup> )	Upper Limiting Stress (lbs/in <sup>2</sup> )
1	1	35092.0	40,000.0 ↓
2	2,3,4,5	11590.0	
3	6,7,8,9	17305.0	
4	10,11	35092.0	
5	12,13	35092.0	
6	14,15,16,17	6759.0	
7	18,19,20,21	6959.0	
8	22,23,24,25	11082.0	

Table 7  
Load Conditions, Twenty-five  
Member Transmission Tower Truss

Load Condition	Node	Direction		
		x	y	z
1	1	1 K	10 K	-5 K
	2	0	10 K	-5 K
	3	.5 K	0	0
	6	.5 K	0	0
2	1	0	20 K	-5 K
	2	0	-20 K	-5 K

Table 8. Final Designs, Twenty-five Member Transmission Tower Truss

Members In Group No.	Final Cross Sectional Areas (in <sup>2</sup> )							
	Schmit & Miura		Schmit & Farshi Ref.1	Venkayya Ref.4	Gellatly & Berke Ref.5	Dobbs & Nelson Ref.8	Rizzi Ref.9	This Paper
	NEWSUMT Ref.2	CONMIN Ref.2						
1	0.010	0.166	0.010	0.028	0.0100	- <sup>a</sup>	0.01	0.01
2	1.985	2.017	1.964	1.942	2.0069	-	1.9884	1.755
3	2.996	3.026	3.033	3.081	2.9631	-	2.9914	2.869
4	0.010	0.087	0.010	0.010	0.0100	-	0.01	0.01
5	0.010	0.097	0.010	0.010	0.0100	-	0.01	0.01
6	0.684	0.675	0.670	0.693	0.6876	-	0.684	0.845
7	1.677	1.636	1.680	1.678	1.6784	-	1.6767	2.011
8	2.662	2.669	2.670	2.627	2.6638	-	2.6627	2.478
Final Wt.(lbs)	545.172	548.475	545.225	545.49	545.36	553.4	545.163	553.94
Analyses Needed	10	9	17	7	8	10	10	9

<sup>a</sup> Areas not reportedTable 9  
Member Linking Groups,  
Seventy-two Member Truss

Design Variable Group Number	Members in Group
1	1,2,3,4
2	5,6,7,8,9,10,11,12
3	13,14,15,16
4	17,18
5	19,20,21,22
6	23,24,25,26,27,28,29,30
7	31,32,33,34
8	35,36
9	37,38,39,40
10	41,42,43,44,45,46,47,48
11	49,50,51,52
12	53,54
13	55,56,57,58
14	59,60,61,62,63,64,65,66
15	67,68,69,70
16	71,72

Table 10  
Load Conditions,  
Seventy-two Member Truss

Load Condition	Direction			
	Node	x	y	z
1	1	5 K	5 K	-5 K
2	1	0	0	-5 K
	2	0	0	-5 K
	3	0	0	-5 K
	4	0	0	-5 K



Table 11. Final Designs, Seventy-two Member Truss

Members of Group	Final Cross-Sectional Areas (in <sup>2</sup> )							
	Schmit & Miura		Schmit & Farshi Ref.1	Venkayya Ref.4	Gellatly & Berke Ref.5	Berke & Knot Ref.6	This Paper ( $\eta=0.1$ )	This Paper ( $\eta=0.15$ )
	NEWSUMT Ref.2	CONMIN Ref.2						
1	0.1565	0.1558	0.1585	0.161	0.1492	0.1571	0.1494	0.1519
2	0.5458	0.5484	0.5936	0.557	0.7733	0.5385	0.5698	0.5614
3	0.4105	0.4105	0.3414	0.377	0.4534	0.4156	0.4434	0.4378
4	0.5699	0.5614	0.6076	0.506	0.3417	0.5510	0.5192	0.5317
5	0.5233	0.5228	0.2643	0.611	0.5521	0.5082	0.6234	0.5814
6	0.5173	0.5161	0.5480	0.532	0.6084	0.5196	0.5231	0.5273
7	0.1000	0.1000	0.1000	0.100	0.1000	0.1000	0.100	0.100
8	0.1000	0.1133	0.1509	0.100	0.1000	0.1000	0.1963	0.1583
9	1.267	1.268	1.1067	1.246	1.0235	1.2793	1.2076	1.2526
10	0.5118	0.5111	0.5792	0.524	0.5421	0.5149	0.5208	0.5244
11	0.1000	0.1000	0.1000	0.100	0.1000	0.1000	0.100	0.100
12	0.1000	0.1000	0.1000	0.100	0.1000	0.1000	0.100	0.100
13	1.885	1.885	2.0784	1.818	1.4636	1.8931	1.7927	1.8589
14	0.5125	0.5118	0.5034	0.524	0.5207	0.5171	0.5223	0.5259
15	0.1000	0.1000	0.1000	0.100	0.1000	0.1000	0.100	0.100
16	0.1000	0.1000	0.1000	0.100	0.1000	0.1000	0.100	0.100
Final Wt(lbs)	379.640	379.792	388.63	381.2	395.97	379.67	386.718	387.67
Analyses Needed	9	8	22	12	9	5	13	10

Table 12  
Final Design for Two Hundred Bar Truss

Final Cross-Sectional Area (in <sup>2</sup> )			Final Cross-Sectional Area (in <sup>2</sup> )			Final Cross-Sectional Area (in <sup>2</sup> )			Final Cross-Sectional Area (in <sup>2</sup> )		
Member No.	Venkayya Ref. 13	This Paper	Member No.	Venkayya Ref. 13	This Paper	Member No.	Venkayya Ref. 13	This Paper	Member No.	Venkayya Ref. 13	This Paper
1	1.313	0.340	35	0.991	2.904	69	0.816	3.427	103	5.073	5.739
2	1.313	0.340	36	0.991	2.904	70	0.816	3.427	104	5.073	5.739
3	0.233	0.10	37	1.011	1.479	71	1.309	4.940	105	0.173	0.1
4	0.233	0.10	38	1.011	1.479	72	1.309	4.940	106	0.173	0.1
5	0.343	0.588	39	1.251	4.389	73	1.497	1.871	107	1.895	0.213
6	0.343	0.588	40	1.251	4.389	74	1.497	1.871	108	1.895	0.213
7	0.605	2.798	41	1.417	1.734	75	2.483	2.384	109	0.127	0.106
8	0.605	2.798	42	1.417	1.734	76	2.483	2.384	110	0.127	0.106
9	1.024	3.052	43	0.742	0.10	77	4.318	4.970	111	1.95	0.325
10	1.024	3.052	44	0.742	0.10	78	4.318	4.970	112	1.95	0.325
11	3.243	4.151	45	0.377	0.10	79	5.326	5.515	113	0.201	0.372
12	3.243	4.151	46	0.377	0.10	80	5.326	5.515	114	0.201	0.372
13	0.435	0.122	47	0.750	0.109	81	7.22	6.403	115	2.151	1.412
14	0.435	0.122	48	0.750	0.109	82	7.22	6.403	116	2.151	1.412
15	0.208	0.127	49	0.538	0.229	83	8.288	6.896	117	0.237	0.363
16	0.208	0.127	50	0.538	0.229	84	8.288	6.896	118	0.237	0.363
17	0.316	2.483	51	0.333	0.10	85	10.649	8.039	119	2.835	2.798
18	0.316	2.483	52	0.333	0.10	86	10.649	8.039	120	2.835	2.798
19	0.512	2.174	53	0.813	0.138	87	11.752	8.462	121	0.210	2.765
20	0.512	2.174	54	0.813	0.138	88	11.752	8.462	122	0.210	2.765
21	0.703	2.278	55	0.984	0.658	89	14.981	10.799	123	4.281	7.129
22	0.703	2.278	56	0.984	0.658	90	14.981	10.799	124	4.281	7.129
23	0.782	0.108	57	0.491	0.565	91	16.104	11.855	125	0.377	0.1
24	0.782	0.108	58	0.491	0.565	92	16.104	11.855	126	0.377	0.1
25	0.784	0.10	59	0.884	0.731	93	1.348	0.1	127	0.333	0.1
26	0.784	0.10	60	0.884	0.731	94	1.348	0.1	128	0.333	0.1
27	0.749	0.106	61	0.996	1.454	95	1.299	0.1	129	0.491	0.565
28	0.749	0.106	62	0.996	1.454	96	1.299	0.1	130	0.491	0.565
29	0.954	0.251	63	0.634	2.750	97	1.391	0.487	131	0.634	2.750
30	0.954	0.251	64	0.634	2.750	98	1.391	0.487	132	0.634	2.750
31	0.797	0.541	65	1.049	3.436	99	1.687	3.598	133	0.816	3.428
32	0.797	0.541	66	1.049	3.436	100	1.687	3.598	134	0.816	3.428
33	0.984	0.807	67	1.175	1.767	101	2.495	4.423	135	1.771	0.137
34	0.984	0.807	68	1.175	1.767	102	2.495	4.423	136	1.771	0.137

Final Cross-Sectional Area (in <sup>2</sup> )			Final Cross-Sectional Area (in <sup>2</sup> )		
Member No.	Venkayya Ref. 13	This Paper	Member No.	Venkayya Ref. 13	This Paper
137	0.538	0.106	169	4.798	7.187
138	0.538	0.106	170	4.798	7.187
139	1.85	0.242	171	5.662	8.053
140	1.85	0.242	172	5.662	8.053
141	0.519	0.106	173	5.737	7.936
142	0.519	0.106	174	5.737	7.936
143	1.988	0.915	175	6.688	8.574
144	1.988	0.915	176	6.688	8.574
145	0.533	0.327	177	6.274	7.864
146	0.533	0.327	178	6.274	7.864
147	2.558	2.137	179	7.285	8.40
148	2.558	2.137	180	7.285	8.40
149	0.587	0.523	181	5.695	6.545
150	0.587	0.523	182	5.695	6.545
151	3.932	5.656	183	6.713	7.062
152	3.932	5.656	184	6.713	7.062
153	0.713	0.10	185	8.989	8.095
154	0.713	0.10	186	8.989	8.095
155	0.116	0.106	187	20.687	20.046
156	0.116	0.106	188	20.687	20.046
157	0.116	0.571	189	9.594	9.454
158	0.116	0.571	190	9.594	9.454
159	0.116	0.756	191	1.156	1.860
160	0.116	0.756	192	2.278	2.397
161	0.116	6.295	193	3.346	3.762
162	0.116	6.295	194	4.495	4.191
163	0.116	0.106	195	5.626	5.799
164	0.116	0.106	196	6.770	6.252
165	3.402	5.078	197	7.822	7.107
166	3.402	5.078	198	8.969	7.520
167	4.575	6.726	199	9.800	8.038
168	4.575	6.726	200	10.95	7.913

Table 14  
Final Design Comparison for  
Twenty-five Member Frame

Member Cross-Sectional Areas (in <sup>2</sup> )			
Member Number	Case 1		Case 2
	Briggs Ref. 14	This Paper ( $\eta=0.1$ )	This Paper ( $\eta=0.1$ )
1	138.00	129.55	337.79
2	148.58	153.26	293.07
3	154.08	151.29	162.15
4	28.34	31.63	69.68
5	128.93	133.64	170.02
6	5.00	5.00	52.19
7	130.10	131.58	217.43
8	15.72	23.37	108.73
9	162.97	170.80	233.83
10	5.00	5.00	110.55
11	120.97	119.91	170.29
12	111.06	110.78	181.92
13	5.00	5.00	87.35
14	122.00	123.06	109.72
15	5.00	5.00	105.77
16	52.96	54.00	147.31
17	191.76	190.80	233.56
18	5.00	5.00	191.63
19	119.70	123.13	336.97
20	5.00	5.00	199.56
21	123.74	119.32	465.20
22	8.61	5.00	191.92
23	5.00	5.00	88.26
24	5.00	5.00	84.14
25	48.78	48.67	95.59
Vol. (in <sup>3</sup> )	187421	188215	463523
Analyses	- <sup>a</sup>	15	10
CPU <sup>b</sup> (sec)	1849.00	69.02	38.79

<sup>a</sup> Not Applicable

<sup>b</sup> All times on IBM 360/65

Table 13. Final Design Comparison for Three Member Frame

Member Number	Case 1			Case 2		Case 3	
	Briggs Ref. 14	SUMT	This Paper ( $\eta=0.15$ )	SUMT	This Paper ( $\eta=0.15$ )	SUMT	This Paper ( $\eta=0.2$ )
1	19.74	19.68	19.81	18.34	17.78	6.22	6.43
2	105.38	105.43	105.39	134.0	130.07	47.74	46.42
3	30.13	30.12	30.18	64.44	69.31	21.87	23.04
Vol. (in <sup>3</sup> )	15525	15526	15538	21677	21716	7584	7589
Analyses	- <sup>a</sup>	- <sup>a</sup>	6	- <sup>a</sup>	9	- <sup>a</sup>	7
CPU (sec) <sup>b</sup>	10.19	42.0	1.17	44.09	1.62	68.9	1.27

<sup>a</sup> Not Applicable

<sup>b</sup> All times on IBM 360/65